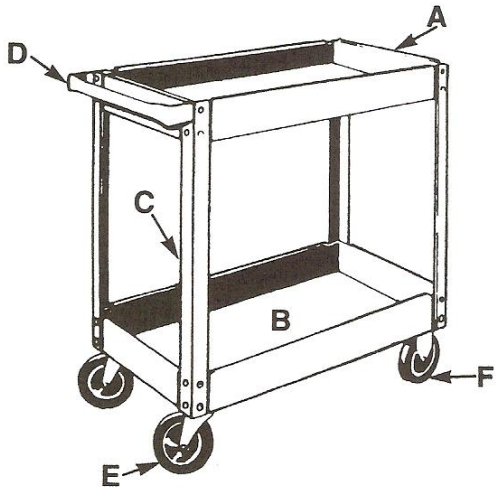
Assembly Instructions
SERVICE CART

MODEL	
SC2016	2W273B
SC2024	3W137B
SC2020	5W127

PARTS LIST

REFERENCE LETTER	QUANTITY AND DESCRIPTION	PART NUMBER 2W273B	PART NUMBER 3W137B	PART NUMBER 5W127
A	☐ 1 Upper Tray (w/o caster hole)	SC2016UT	SC2024UT	SC2020UT
B	☐ 1 Lower Tray (with caster hole)	SC2016LT	SC2024LT	SC2020LT
C	☐ 4 Posts	SC2016CP	SC2016CP	SC2016CP
D	☐ 1 Handle	SC2016TH	SC2024TH	SC2020TH
E	☐ 2 Swivel Casters	5X1S	5X1S	5X1S
F	☐ 2 Rigid Casters	5X1R	5X1R	5X1R
	☐ 32 1/4 - 20 x 1/2″ Machine Screws	F14205S	F14205S	F14205S
	☐ 16 1/4 x 20 Grade 5 Hex Bolts	F142058G	F142058G	F142058G
	☐ 16 1/4″ Split Washers	F14SW	F14SW	F14SW
	☐ 48 1/4 x 20 Hex Nuts	F1420N	F1420N	F1420N



TOOLS NEEDED FOR ASSEMBLY

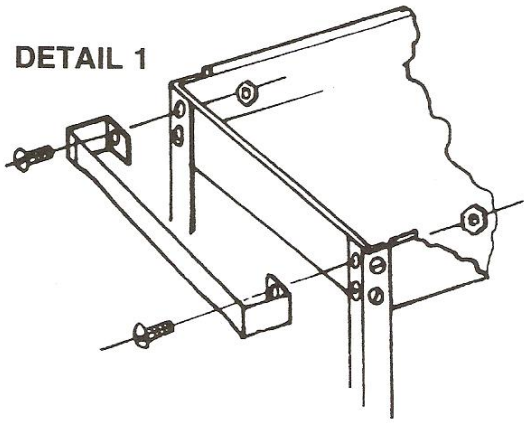
1 - 7/16″ open end wrench, 1 - blade type screwdriver

HOW TO ASSEMBLE

1. Bolt lower tray to 4 posts at matching holes, using (16) 1/4 - 20 x 1/2″ Machine Screws and Hex Nuts.
2. Bolt upper tray to posts. Do not insert 2 bolts at position A until ready to attach handle brackets, useing 1/4 - 20 x 1/2″ Machine Screws and Hex Nuts. (See Detail #1)
3. Attach casters through holes in lower tray. Mount Swivel Casters on same side as handle, using (16) 1/4 x 20 Hex Bolts, (16) Split Washers and (16) Hex Nuts. (See Detail 2).
4. Check for squareness and tighten all nuts and bolts.

Optional Drawer Available Separately.
Edsal No. WD1218 (1W682)

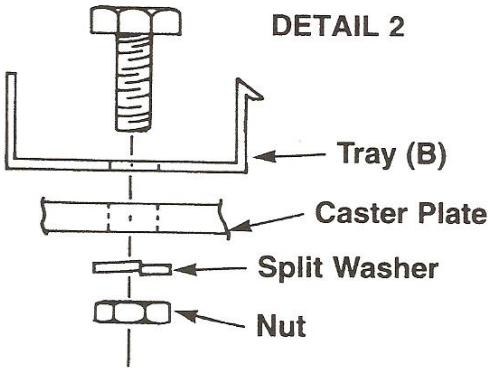
DETAIL 1



SAFETY INSTRUCTIONS

For maximum control and safety these carts have been designed to be pushed by an operator, walking slowly behind the unit. Swivel Casters on same side as handle. Use this product only in accordance with manufacturers intended use. Weight must be evenly distributed and balanced.

DETAIL 2



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